AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (currently amended) A dose comprising:

a multilayer dose for compression molding, said multilayer dose having a surface, the multilayer dose comprising

a first synthetic resin, and

at least one layer of a different functional resin imprisoned at least largely in said first synthetic resin.

wherein, prior to any compression molding, a part of the <u>multilayer</u> dose's surface is concave, and

wherein the multilayer dose is in the melt state and has an axis of symmetry for the realization of multilayer objects by compression molding.

- (previously presented) The dose as claimed in claim 1, comprising an orifice, said concave surface being constituted by a part at least of the inner surface formed by the orifice.
- 3. (original) The dose as claimed in claim 2 in which the orifice forms a passage through the dose.
- (previously presented) The dose as claimed in claim 3, in which the orifice forms a cavity which is open on one face of the dose.
- (previously presented) The dose as claimed in claim 1, wherein the functional layer itself forms a multilayer structure comprising a layer of barrier resin imprisoned between two layers of adhesive resin.

- (previously presented) A multilayer object obtained from a multilayer dose in the melt state as claimed in claim 1, wherein it contains at least one portion in which the functional layer forms a fold.
- (previously presented) The multilayer object as claimed in claim 6, having an axis of symmetry, wherein the functional layer forms a body of revolution centered about the axis of symmetry.
- (previously presented) The multilayer object as claimed in claim 7, wherein said body of revolution is open.
- (previously presented) The multilayer object as claimed in claim 8, wherein said body of revolution contains an opening centered on the axis of symmetry.
- 10. (previously presented) The multilayer object as claimed in claim 6, wherein it contains an orifice forming a passage through the object.
- 11. (previously presented) The multilayer object as claimed in claim 6, wherein it contains no orifice.
- 12. (previously presented) The multilayer object as claimed in claim 7, wherein said body of revolution is closed.
- 13. (previously presented) A production process for a multilayer dose in the melt state as claimed in claim 1, wherein the resins constituting the dose are extruded simultaneously and coaxially, initially in a rectilinear direction, and in that the direction of extrusion is then modified in such a way as to form said concave surface of the multilayer dose in the melt state, prior to any compression molding.
- 14. (previously presented) A device for producing a multilayer dose in the melt state as claimed in claim 1 and using a production process for a multilayer dose in the melt state as claimed in claim 1, wherein resins constituting the dose are extruded simultaneously and coaxially, initially in a rectilinear direction, and in that the direction of extrusion is then modified in such a way as to form said concave surface wherein the device comprises a passage for the linear, simultaneous and coaxial flow of the resins

THOMASSET U.S. App. 10591126

constituting the dose and means for modifying the direction of extrusion in such a way as to form said concave surface, said means being mounted so as to slide inside the passage.